

ABSTRACT

An object of the present invention is to provide a method of double color-molding a key top that is superior in design. In order to achieve this object, according to the method of double color-molding a key top provided in the present invention, at a first shot, a light-permeable resin layer is injection-molded, and simultaneously, a convex portion that corresponds to a planar shape of a closed loop in a letter, figure, sign, etc., is formed on a back surface of the light-permeable layer. In a second shot, a light-shielding resin layer is injection-molded on both an outer region and an inner region which are defined by a convex pattern of the convex portion on the back surface of the light-permeable resin layer. Since a gate trace, which remains after performing the gate-cut on the light-shielding resin layer, resides inside the key top, it is invisible from the outside of the key top. In this way, the design of a key top can be improved.